

Technical Information

STF700 SmartLine Flange Mounted Level
Specification 34-ST-03-123, July 2020**Introduction**

Part of the SmartLine® family of products, the STF700 is a flange mounted level transmitter suitable for monitoring, control and data acquisition featuring piezoresistive sensor technology. STF700 transmitters may be directly mounted onto a tank flange and are offered with a variety of tank connections including various flush and extended diaphragm configurations. STF700 offers high accuracy and stability over a wide range of level applications. The SmartLine family is also fully tested and compliant with Experion® PKS providing the highest level of compatibility assurance and integration capabilities. SmartLine easily meets the most demanding application needs for pressure measurement applications.

Best in Class Features:

- Accuracies up to 0.05% of span
- Stability up to 0.020% of URL per year for 10 years
- Automatic static pressure & temperature compensation
- Rangeability up to 100:1
- Response times as fast as 100ms
- Easy to use and intuitive display capabilities
- Intuitive External zero, span, & configuration capability
- Comprehensive on-board diagnostic capabilities
- Integral Dual Seal design for highest safety based on ANSI/NFPA 70-202 and ANSI/ISA 12.27.0
- World class overpressure protection
- Full compliance to SIL 2/3 requirements.
- Modular design characteristics
- Available with additional 4-year warranty

Communications/Output Options:

- HART® (version 7.0)



Figure 1 – STF700 Flanged Level Transmitters feature field-proven piezoresistive sensor technology

Span & Range Limits:

Model	URL inH ₂ O (mbar)	LRL inH ₂ O (mbar)	Min Span inH ₂ O (mbar)
STF725	400 (1000)	-400 (-1000)	4.0 (10.0)
STF72P	400 (1000)	-400 (-1000)	4.0 (10.0)
Model	psi (bar)	psi (bar)	psi (bar)
STF735	100 (7.0)	-100 (-7.0)	1 (0.07)
STF73P	100 (7.0)	-100 (-7.0)	1 (0.07)

Description

The SmartLine family pressure transmitters are designed around a high performance piezo-resistive sensor. This one sensor actually integrates multiple sensors linking process pressure measurement with on-board static pressure (DP Models) and temperature compensation measurements.

Indication/Display Option

Standard LCD Display Features

- o Modular (may be added or removed in the field)
- o Supports HART protocol variant
- o 0, 90, 180, & 270 degree position adjustments
- o Configurable (HART only) and standard (Pa, KPa, MPa, KGcm², Torr, ATM, mH₂O, bar, mbar, inH₂O, inHG, FTH₂O, mmH₂O, mm HG, & psi) measurement units.
- o Supports Flow engineering units
- o 2 Lines 6 digits PV (9.95H x 4.20W mm) 8 Characters
- o Square root output indication (√)
- o Write protect Indication
- o Built in Basic Device Configuration through Internal or External Buttons – Range/Engineering Unit/Loop Test /Loop Calibration/Zero /Span Setting
- o Multiple language capability (EN, RU)

Diagnostics

SmartLine transmitters all offer digitally accessible diagnostics which aid in providing advanced warning of possible failure events minimizing unplanned shutdowns, providing **lower overall operational costs**

System Integration

- o SmartLine communications protocols all meet the most current published standards for HART
- o All ST 700 units are Experion tested to provide the highest level of compatibility assurance

Configuration Tools

External Three Button Configuration Option

Suitable for all electrical and environmental requirements, SmartLine offers the ability to configure the transmitter and display, for all the basic parameters, via three externally accessible buttons when a display option is selected. Zero/span capabilities are also optionally available via two external buttons with or without selection of the display option.

Internal Two Button Configuration Option

The Standard display has two buttons that can be used for Basic configuration such as re ranging, PV Engineering unit setting, Zero/Span settings, Loop testing and calibration functions.

Hand Held Configuration

SmartLine transmitters feature two-way communication and configuration capability between the operator and the transmitter. All Honeywell transmitters are designed and tested for compliance with the offered communication protocols and are designed to operate with any Standards compliant handheld configuration device.

Personal Computer Configuration

Field Device Manager (FDM) Software and FDM Express are also available for managing HART configurations.

Modular Design

To help contain maintenance & inventory costs, all ST 700 transmitters are modular in design supporting the user's ability to replace meter bodies, standard displays or electronic modules without affecting overall performance. Each meter body is uniquely characterized to provide in-tolerance performance over a wide range of application variations in temperature and pressure.

Modular Features

- Meter body replacement
- Add or remove standard displays
- Add or remove lightning protection (terminal connection)

With no performance effects, *Honeywell's unique modularity results in lower inventory needs and lower overall operating costs.*

Performance Specifications

Reference Accuracy (conformance to +/-3 Sigma)

Table 1

Model	URL	LRL	Min Span	Maximum Turndown Ratio	Stability (%URL/Year for 10 years)	Reference Accuracy ^{1,2} (% Span) Standard
STF725	400 in H ₂ O (1000mbar)	-400 in H ₂ O (1000mbar)	4 in H ₂ O (10.0mbar)	100:1	0.020	0.05
STF72P	400 in H ₂ O (1000mbar)	-400 in H ₂ O (1000mbar)	4 in H ₂ O (10.0mbar)	100:1	0.020	0.05
STF735	100 psi (7.0 bar)	-100 psi (-7.0 bar)	1 psi (0.07 bar)	100:1	0.03	0.05
STF73P	100 psi (7.0 bar)	-100 psi (-7.0 bar)	1 psi (0.07 bar)	100:1	0.03	0.05

Zero and span may be set anywhere within the listed (URL/LRL) range limits

Accuracy, Span, Temperature and Static Pressure Effect: (Conformance to +/-3 Sigma)

Table 2

			Accuracy ^{1,2} (% of Span)				Combined Zero & Span Temperature Effect (% Span / 28°C (50°F))		Combined Zero & Span Static Line Pressure Effect (% Span/300psi)	
	Model	URL	Reference Turndown	A	B	C (see URL units)	D	E	F	G
Standard Accuracy	STF725	400 in H ₂ O (1000 mbar)	16:1	0.005	0.045	25 (62.5)	0.280	0.045	0.110	0.0125
	STF72P	400 in H ₂ O (1000 mbar)					0.055	0.025	0.030	0.007
	STF735	100 psi (7.0 bar)	4:1			25 (1.75)	0.080	0.080	0.110	0.0125
	STF73P	100 psi (7.0 bar)					0.070	0.015	0.032	0.005
			Turn Down Effect				Temp Effect		Static Effect	
			$\pm [A + B] \quad \text{if Span} \geq C$ $\pm \left[A + B \left(\frac{C}{Span} \right) \right] \quad \text{if Span} < C$				$\pm \left[D + E \left(\frac{URL}{Span} \right) \right]$		$\pm \left[F + G \left(\frac{URL}{Span} \right) \right]$	

Total Performance (% of Span):

$$\text{Total Performance} = \pm \sqrt{(\text{Accuracy})^2 + (\text{Temp Effect})^2 + (\text{Static Line Pressure Effect})^2}$$

Total Performance Examples: (standard accuracy, 5:1 Turndown, up to 50 °F shift & up to 300 psi Static Pressure)

STF725 @ 80" H₂O: 0.536

STF735 @ 20 psi: 0.514

STF72P @ 80" H₂O: 0.191

STF73P @ 20 psi: 0.167

Typical Calibration Frequency:

Calibration verification is recommended every two (2) years

Notes:

1. Terminal Based Accuracy – Includes effects of linearity, hysteresis and repeatability. Analog output adds 0.006% of span
2. For zero based spans and reference conditions of 25°C, 0 psig static pressure, 10 to 55% RH.

Operating Conditions – All Models

Parameter	Reference Condition		Rated Condition		Operative Limits		Transportation and Storage	
	°C	°F	°C	°F	°C	°F	°C	°F
Ambient Temperature	25±1	77±2	-40 to 85	-40 to 185	-40 to 85	-40 to 185	-55 to 120	-67 to 248
Meter Body Temperature	25±1	77±2	-40 to 110	-40 to 230	-40 to 125	-40 to 257	-55 to 120	-67 to 248
Process Interface Temp. STF725, STF735 only	25±1	77±2	-40 to 110	-40 to 230	-40 to 175 ¹	-40 to 350 ¹	-55 to 125	-67 to 257
Humidity %RH	10 to 55		0 to 100		0 to 100		0 to 100	
Minimum Pressure mmHg absolute inH ₂ O absolute	atmospheric atmospheric		25 13		2 (short term ²) 1 (short term ²)			
Supply Voltage Load Resistance	10.8 to 42.4 Vdc at terminals 0 to 1,440 ohms (as shown in Figure 2)							

¹ For CTFE fill fluid, the maximum temperature rating is 150°C (300°F)

² Short term equals 2 hours at 70°C (158 °F)

Maximum Allowable Working Pressure (MAWP)^{4,5}

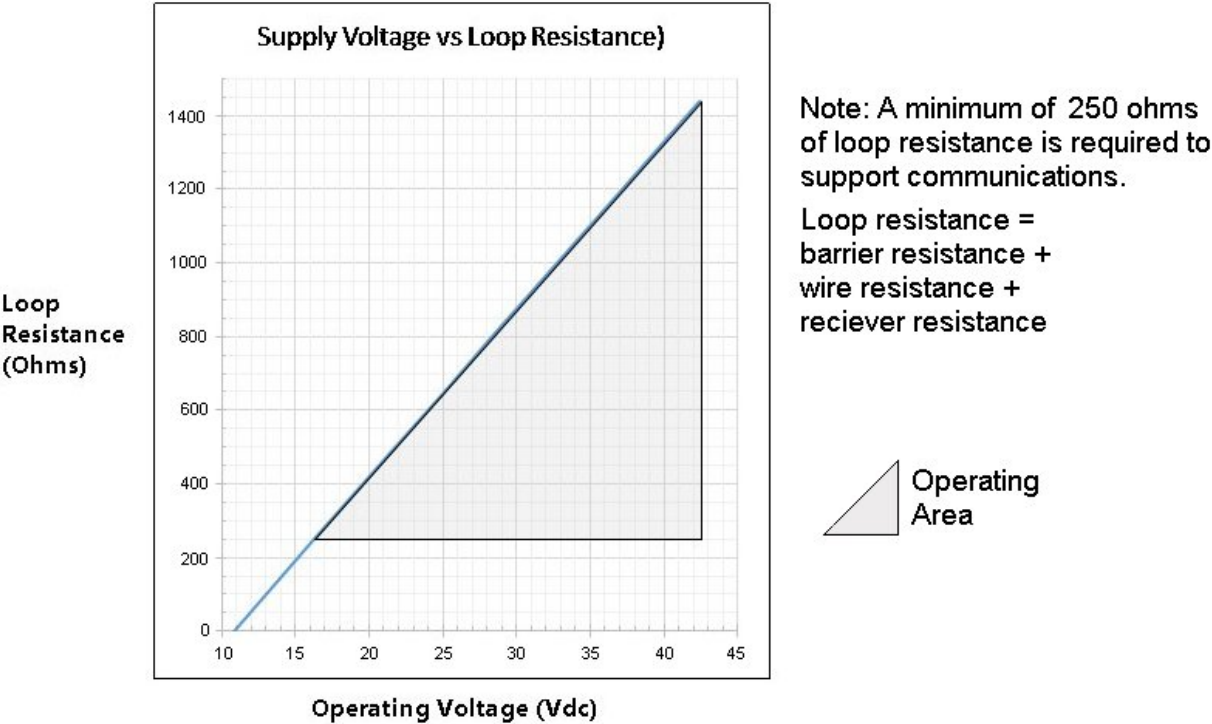
(ST 700 products are rated to Maximum Allowable Working Pressure. MAWP depends on Approval Agency and transmitter materials of construction.)

STF725 & STF735	Flange Material	Ambient Temperature -29 to 38°C [-20 to 100°F]	Max Meterbody Temperature 125°C [257°F]	Process Interface Temperature 175°C [350°F]
ANSI Class 150 psi [bar]	Carbon Steel	285 [19.6]	245 [16.9]	215 [14.8]
	304 S.S.	275 [19.0]	218 [15.0]	198 [13.7]
	316 S.S.	275 [19.0]	225 [15.5]	205 [14.1]
ANSI Class 300 psi [bar]	Carbon Steel	740 [51.0]	668 [46.0]	645 [44.5]
	304 S.S.	720 [49.6]	570 [39.3]	518 [35.7]
	316 S.S.	720 [49.6]	590 [40.7]	538 [37.1]
DN PN40 psi [bar]	Carbon Steel	580 [40.0] ³	574 [39.6]	559 [38.5]
	304 S.S.	534 [36.8] ³	419 [28.9]	385 [26.5]
	316 S.S.	534 [36.8] ³	434 [29.9]	399 [27.5]
STF72P & STF73P ANSI Class 150 psi [bar]	316L Stainless Steel	230 [15.9]	185 [12.8]	No rating at this temp

³ Ambient Temperature for DN PN40 is -10 to 50°C [14 to 122 F]

⁴ MAWP applies for temperature range -40 to 125°C. However, Static Pressure Limit is de-rated to 3,000 psi from -26°C to -40°C.

⁵ Consult factory for MAWP of ST 700 transmitters with CSA approval.



$RL_{max} = 45.6 \times (\text{Power Supply Voltage} - 10.8)$

Figure 2 - Supply voltage and loop resistance chart & calculations

Performance Under Rated Conditions – All Models

Parameter	Description												
Analog Output	Two-wire, 4 to 20 mA												
Digital Communications:	Honeywell HART 7 protocol												
Output Failure Modes	<table><tr><td></td><td>Honeywell Standard:</td><td>NAMUR NE 43</td></tr><tr><td>Compliance:</td><td></td><td></td></tr><tr><td>Normal Limits:</td><td>3.8 – 20.8 mA</td><td>3.8 – 20.5 mA</td></tr><tr><td>Failure Mode:</td><td>≤ 3.6 mA and ≥ 21.0 mA</td><td>≤ 3.6 mA and ≥ 21.0 mA</td></tr></table>		Honeywell Standard:	NAMUR NE 43	Compliance:			Normal Limits:	3.8 – 20.8 mA	3.8 – 20.5 mA	Failure Mode:	≤ 3.6 mA and ≥ 21.0 mA	≤ 3.6 mA and ≥ 21.0 mA
	Honeywell Standard:	NAMUR NE 43											
Compliance:													
Normal Limits:	3.8 – 20.8 mA	3.8 – 20.5 mA											
Failure Mode:	≤ 3.6 mA and ≥ 21.0 mA	≤ 3.6 mA and ≥ 21.0 mA											
Supply Voltage Effect	0.005% span per volt.												
Transmitter Turn on Time (includes power up & test algorithms)	2.5 sec.												
Response Time (delay + time constant)	100mS												
Damping Time Constant	Adjustable from 0 to 32 seconds in 0.1 increments. Default: 0.50 seconds												
Vibration Effect	Less than +/- 0.1% of URL w/o damping Per IEC60770-1 field or pipeline, high vibration level (10-2000Hz: 0.21 displacement/3g max acceleration)												
Electromagnetic Compatibility	IEC 61326-3-1												
Lightning Protection Option	<table><tr><td>Leakage Current:</td><td colspan="3">10uA max @ 42.4VDC 93C</td></tr><tr><td>Impulse rating:</td><td>8/20uS</td><td>5000A (>10 strikes)</td><td>10000A (1 strike min.)</td></tr><tr><td></td><td>10/1000uS</td><td>200A (> 300 strikes)</td><td></td></tr></table>	Leakage Current:	10uA max @ 42.4VDC 93C			Impulse rating:	8/20uS	5000A (>10 strikes)	10000A (1 strike min.)		10/1000uS	200A (> 300 strikes)	
Leakage Current:	10uA max @ 42.4VDC 93C												
Impulse rating:	8/20uS	5000A (>10 strikes)	10000A (1 strike min.)										
	10/1000uS	200A (> 300 strikes)											

Materials Specifications (see model selection guide for availability/restrictions with various models)

Parameter	Description
Barrier Diaphragms Material	316L SS, Hastelloy® C-276 ²
Process Head Material	316 SS ⁴ , Carbon Steel (Zinc-plated) ⁵ , Hastelloy® C-276 ⁶
Vent/Drain Valves & Plugs ¹	316 SS ⁴ , Hastelloy® C-276 ²
Gasket Ring Material (Wetted)	316/316L SS, Hastelloy® C-276 ^{*2}
Extension Tube Material	316 SS ⁴
Head Gaskets	Glass-filled PTFE standard. Viton® optional.
Meter Body Bolting	Carbon Steel (Zinc plated) standard. Options include 316 SS, NACE A286 SS bolts.
Optional Adapter Flange and Bolts	Adapter Flange materials include 316 SS ⁴ , Hastelloy® C-276 ⁶ Bolt material for flanges is dependent on process head bolts material chosen. Standard adaptor seal material is glass-filled PTFE. Viton optional.
Mounting Flange STF725, STF735 STF72P, STF73P	Flush or Extended Diaphragm: Zinc Chromate plated Carbon Steel ⁵ , 304 SS, or 316 SS ⁴ . 316L SS (NOTE: Mounting Flange is process wetted.)
Fill Fluid	Silicone 200, CTFE
Electronic Housing	Pure Polyester Powder Coated Low Copper (<0.4%)-Aluminum. Meets NEMA 4X, IP66, & P67. All stainless steel housing is optional.
Mounting	See Figure 3 for typical flange mounting arrangement.
Process Connections All Models STF725, STF735 STF72P, STF73P	Process Head: 1/4-inch NPT; 1/2-inch NPT with adapter and DIN, standard options. Flange: 2, 3 or 4-inch Class 150 or 300 ANSI; DN50-PN40, DN80-PN40 or DN100-PN40 DIN flange. Extended Diaphragm: 2, 4, or 6 inches (50, 101, 152 mm) long. 2 or 3-inch, Class 150 ANSI flange.
Wiring	Accepts up to 16 AWG (1.5 mm diameter).
Dimensions	See Figure 4 , Figure 5 & Figure 6
Net Weight	STF72P, STF73P: 14-19 pounds (6.4 - 8.7Kg) with Aluminum Housing STF725, STF735: 18-32 pounds (8.2 - 14.5Kg) with Aluminum Housing

¹ Vent/Drains are sealed with Teflon®² Hastelloy® C-276 or UNS N10276⁴ Supplied as 316 SS or as Grade CF8M, the casting equivalent of 316 SS.⁵ Carbon Steel heads are zinc-plated and not recommended for water service due to hydrogen migration. For that service, use 316 stainless steel wetted Process Heads.⁶ Hastelloy® C-276 or UNS N10276. Supplied as indicated or as Grade CW12MW, the casting equivalent of Hastelloy® C-276

* Flush design only.

Communications Protocols & Diagnostics

HART Protocol

Version:

HART 7

Power Supply

Voltage: 10.8 to 42.4Vdc at terminals

Load: Maximum 1440 ohms See [Figure 2](#).

Minimum Load: 0 ohms. (For handheld communications a minimum load of 250 ohms is required)

Standard Diagnostics

ST 700 top level diagnostics are reported as either critical or non-critical and readable via the DD/DTM tools or integral display as shown below.

Critical Diagnostics

HART DD/DTM Tools	Standard Display
Electronic Module DAC Failure	Fault Comm EI
Meter Body NVM Corrupt	Fault Mtrbody
Config. Data Corrupt	Fault Comm EI
Electronic Module Diag Failure	Fault Comm EI
Meter Body Critical Failure	Fault Mtrbody
Sensor Comms Timeout	Fault Mbd Com

Non-Critical Diagnostics

HART DD/DTM Tools
Display Failure
Electronic Module Comm Failure
Meter Body Excess Correct
Sensor Over Temperature
Fixed Current Mode
PV Out of Range
No Factory Calibration
LRV Set Error – Zero Config. Button
URV Set Error – Zero Config. Button
AO Out of Range
Loop Current Noise
Meter Body Unreliable Comm
No DAC Calibration
Sensor Supply Voltage Low

Refer to ST 700 manuals for additional level diagnostic information.

Hazardous Areal Certifications:

MSG CODE	AGENCY	TYPE OF PROTECTION	COMM. OPTION	ELECTRICAL PARAMETERS	AMBIENT TEMP (Ta)
A	FM Approvals™ USA	Explosionproof: Class I, Division 1, Groups A, B, C, D; Dust Ignition Proof: Class II, III, Division 1, Groups E, F, G; T6..T5 Class I, Zone 0/1, AEx db IIC T6..T5 Ga/Gb Class II, Zone 21, AEx tb IIIC T95° Db	All	Note 1	T5: -50 °C to 85°C T6: -50 °C to 65°C
		Intrinsically Safe: Class I, II, III, Division 1, Groups A, B, C, D, E, F, G: T4 Class I, Zone 0, AEx ia IIC T4 Ga FISCO Field Device (Only for FF Option) Ex ia IIC T4 Ga; Ex ic IIC T4 Gc	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
			Foundation Fieldbus	Note 2b	-50 °C to 70°C
		Nonincendive: Class I, Division 2, Groups A, B, C, D locations, T4 Class I, Zone 2, AEx nA IIC T4 Gc	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50 °C to 85°C
		Enclosure: Type 4X/ IP66/ IP67	All	All	-
		STANDARDS: FM Class 3600:2011; FM Class 3610: 2010; FM Class 3611: 2004; FM Class 3615: 2006; FM Class 3616: 2011; FM Class 3810: 2005; ANSI/ISA 60079-0: 2013; ANSI/UL 60079-1: 2015; ANSI/UL 60079-11: 2014; ANSI/ISA 60079-15: 2012; ANSI/UL 60079-26: 2017; ANSI/UL 60079-31: 2015; ANSI/NEMA 250: 2003; ANSI/ IEC 60529: 2004			
B	Canadian Standards Association (CSA) USA and Canada	Explosion Proof: Class I, Division 1, Groups A, B, C, D; Class II, Division 1, Groups E, F, G; Class III, Division 1, T6..T5 Class I Zone 1 AEx db IIC T6..T5 Ga/Gb Ex db IIC T6..T5 Ga/Gb Zone 22 AEx tb IIIC T95° Db Ex tb IIIC T95° Db	All	Note 1	T5: -50°C TO 85°C T6: -50°C TO 65°C
		Intrinsically Safe: Class I, II, III, Division 1, Groups A, B, C, D; Class II, Division 1, Groups E, F, G; Class III, Division 1, T4 Class I Zone 0, AEx ia IIC T4 Ga Class I Zone 2, AEx ic IIC T4 Gc Ex ia IIC T4 Ga Ex ic IIC T4 Gc FISCO Field Device (Only for FF Option) Ex ia IIC T4 Ga; Ex ic IIC T4 Gc	4-20 mA / DE/ HART	Note 2	-50°C TO 70°C
			Foundation Fieldbus	Note 2	-50°C TO 70°C
		Nonincendive: Class I, Division 2, Groups A, B, C, D; Class II, Division 2, Groups F, G; Class III, Division 2, T4 Class I Zone 2 AEx nA IIC T4 Gc Ex nA IIC T4 Gc	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50°C to 85°C
		Enclosure: Type 4X/ IP66/ IP67	All	All	-
		STANDARDS: CSA C22.2 No. 0-10; CSA C22.2 No. 94-M91; CSA C22.2 No. 25-1966; CSA C22.2 No. 30-M1986; CSA C22.2 No. 142-M1987; CSA C22.2 No. 157-92; CSA C22.2 No. 213-M1987;			

MSG CODE	AGENCY	TYPE OF PROTECTION	COMM. OPTION	ELECTRICAL PARAMETERS	AMBIENT TEMP (Ta)
		CSA-C22.2 No. 60529:05; CSA-C22.2 No. 60079-0:11; CSA-C22.2 No. 60079-1:11; CSA-C22.2 No. 60079-11:11; CSA-C22.2 No. 60079-15:12; CSA-C22.2 No. 60079-31:12; ISA 12.12.01-2010; ISA 60079-0: 2009; ISA 60079-11: 2011; ISA 60079-15: 2009; ISA 60079-26: 2008; ISA-60079-27:2007 (12.02.04)-2006 (R2011); UL 913 Ed. 6; UL 916:1998; ANSI/ISA-12.27.01-2011			
C	ATEX	Flameproof: SIRA 12ATEX2233X II 1/2 G Ex db IIC T6..T5 Ga/Gb II 2 D Ex tb IIIC T95°C...T120°C Db	All	Note 1	T5: -50°C TO 85°C T6: -50°C TO 65°C
		Intrinsically Safe: SIRA 12ATEX2233X II 1 G Ex ia IIC T4 Ga FISCO Field Device (Only for FF Option) II 1 G Ex ia IIC T4 Ga	4-20 mA / DE/ HART	Note 2	-50°C TO 70°C
			Foundation Fieldbus	Note 2	-50°C TO 70°C
		Zone 2, Increase Safety: SIRA 12ATEX4234X II 3 G Ex ec IIC T4 Gc	4-20 mA / DE/ HART/	Note 1	-50°C TO 85°C
		Zone 2, Intrinsically Safe: SIRA 12ATEX4234X II 3 G Ex ic IIC T4 Gc FISCO Field Device (Only for FF Option) II 3 G Ex ic IIC T4 Gc	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 2	-50°C TO 85°C
		Enclosure: IP66/ IP67	All	All	-
		STANDARDS: EN 60079-0: 2012/A11: 2013; EN 60079-1: 2014; EN 60079-7: 2015; EN 60079-11: 2012; EN 60079-26: 2015; EN 60079-31: 2009			
D	IECEx World	Flameproof: IECEx SIR 12.0100X Ex db IIC T6..T5 Ga/Gb Ex tb IIIC T95°C...T120°C Db	All	Note 1	T5: -50°C TO 85°C T6: -50°C TO 65°C
		Intrinsically Safe: IECEx SIR 12.0100X Ex ia IIC T4 Ga FISCO Field Device (Only for FF Option) Ex ia IIC T4 Ga; Ex ic IIC T4 Gc	4-20 mA / DE/ HART	Note 2	-50°C TO 70°C
			Foundation Fieldbus	Note 2	-50°C TO 70°C
		Zone 2, Increase Safety: IECEx SIR 12.0100X Ex ec IIC T4 Gc	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50°C TO 85°C
		Zone 2, Intrinsically Safe: IECEx SIR 12.0100X Ex ic IIC T4 Gc FISCO Field Device (Only for FF Option) Ex ic IIC T4 Gc	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 2	-50°C TO 85°C
		Enclosure: IP66/ IP67	All	All	-
		STANDARDS: IEC 60079-0: 2011; IEC 60079-1: 2014; IEC 60079-7: 2017; IEC 60079-11: 2011; IEC 60079-26: 2014; IEC 60079-31: 2013			

E	SAEx South Africa	Flameproof : Ex d IIC T6...T5 Ga/Gb Ex tb IIIC T95°C...T120°C Db	All	Note 1	T5: -50°C TO 85°C T6: -50°C TO 65°C
		Intrinsically Safe: Ex ia IIC Ga T4 FISCO Field Device (Only for FF Option) Ex ia IIC T4 Ga; Ex ic IIC T4 Gc	4-20 mA / DE/ HART	Note 2	-50°C TO 70°C
			Foundation Fieldbus	Note 2	-50°C TO 70°C
		Zone 2, Increase Safety: II 3 G Ex ec IIC T4 Gc	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50°C TO 85°C
		Zone 2, Intrinsically Safe: Ex ic IIC T4 Gc FISCO Field Device (Only for FF Option) Ex ic IIC T4 Gc	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 2	-50°C TO 85°C
		Enclosure: IP66/ IP67	All	All	-
F	INMETRO Brazil	Flameproof: Ex db IIC T6..T5 Ga/Gb Ex tb IIIC T95°C...T120°C Db	All	Note 1	T5: -50°C TO 85°C T6: -50°C TO 65°C
		Intrinsically Safe: Ex ia IIC T4 Ga FISCO Field Device (Only for FF Option) Ex ia IIC T4 Ga; Ex ic IIC T4 Gc	4-20 mA / DE/ HART	Note 2a	-50°C TO 70°C
			Foundation Fieldbus	Note 2b	-50°C TO 70°C
		Zone 2, Increase Safety: II 3 G Ex ec IIC T4 Gc	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50°C TO 85°C
		Zone 2, Intrinsically Safe: Ex ic IIC T4 Gc FISCO Field Device (Only for FF Option) Ex ic IIC T4 Gc	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 2	-50°C TO 85°C
		Enclosure : IP 66/67	All	All	-
G	NEPSI CHINA	Flameproof: Ex db IIC T6..T5 Ga/Gb Ex tb IIIC T 95°C Db	All	Note 1	T5: -50°C TO 85°C T6: -50°C TO 65°C
		Intrinsically Safe: Ex ia IIC T4 Ga FISCO Field Device (Only for FF Option) Ex ia IIC T4 Ga; Ex ic IIC T4 Gc	4-20 mA / DE/ HART	Note 2	-50°C TO 70°C
			Foundation Fieldbus	Note 2	-50°C TO 70°C
		Zone 2, Increase Safety: II 3 G Ex ec IIC T4 Gc	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50°C TO 85°C
		Zone 2, Intrinsically Safe: Ex ic IIC T4 Gc FISCO Field Device (Only for FF Option) Ex ic IIC T4 Gc	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 2	-50°C TO 85°C
		Enclosure : IP 66/67	All	All	-

I	EAC Russia, Belarus and Kazakhstan	Flameproof: Ga/Gb Ex d IIC T6..T5 Ex tb IIIC Db T 85°C	All	Note 1	T5: -50°C TO 85°C T6: -50°C TO 65°C
		Intrinsically Safe: Ga Ex ia IIC T4 X FISCO Field Device (Only for FF Option) Ga Ex ia IIC T4 X	4-20 mA / DE/ HART	Note 2	-50°C TO 70°C
			Foundation Fieldbus	Note 2	-50°C TO 70°C
		Zone 2, Non Sparking: 2 Ex nA IIC T4 Gc X	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50°C TO 85°C
		Zone 2, Intrinsically Safe: Ga Ex ic IIC T4 X FISCO Field Device (Only for FF Option) 2 Ex ic IIC T4 Gc X	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 2	-50°C TO 85°C
		Enclosure : IP 66/67	All	All	
J	CCoE INDIA	Flameproof: Ex d IIC T6..T5 Ga/Gb	All	Note 1	T5: -50°C TO 85°C T6: -50°C TO 65°C
		Intrinsically Safe: Ex ia IIC T4 Ga FISCO Field Device (Only for FF Option) Ex ia IIC T4 Ga; Ex ic IIC T4 Gc	4-20 mA / DE/ HART	Note 2	-50°C TO 70°C
			Foundation Fieldbus	Note 2	-50°C TO 70°C
		Non Sparking Ex nA IIC T4 Gc	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50°C TO 85°C
		Enclosure: IP66/ IP67	All	All	-
K	UATR UKRAINE	Flameproof: II 1/2 G Ex db IIC T6..T5 Ga/Gb II 2 D Ex tb IIIC T95°C...T120°C Db	All	Note 1	T5: -50°C TO 85°C T6: -50°C TO 65°C
		Intrinsically Safe: II 1 G Ex ia IIC T4 Ga FISCO Field Device (Only for FF Option) II 1 G Ex ia IIC T4 Ga	4-20 mA / DE/ HART	Note 2	-50°C TO 70°C
			Foundation Fieldbus	Note 2	-50°C TO 70°C
		Enclosure: IP66/ IP67	All	All	-

Notes:

- Operating Parameters:
Voltage= 11 to 42 V DC Current= 4-20 mA Normal
- Intrinsically Safe Entity Parameters
 - Analog/ DE/ HART Entity Values:
Vmax= Ui = 30V I_{max}= I_i= 105mA C_i = 4.2nF L_i =984 uH P_i =0.9W
Transmitter with Terminal Block Revision E or Later
Vmax= Ui = 30V I_{max}= I_i= 225mA C_i = 4.2nF L_i = 0 P_i =0.9W
Note : Transmitter with Terminal Block Revision E or later
The revision is on the label that is on the module. There will be two lines of text on the label:
 - First is the Module Part #: 50049839-001 or 50049839-002
 - Second line has the supplier information, along with the REVISION:
XXXXXXX-EXXXX, THE "X" is production related, THE POSITION of the "E" IS THE REVISION.

Other Certification Options

Materials

- o NACE MRO175, MRO103, ISO15156

SIL 2/3 Certification	IEC 61508 SIL 2 for non-redundant use and SIL 3 for redundant use according to EXIDA and TÜV Nord Sys Tec GmbH & Co. KG under the following standards: IEC61508-1: 2010; IEC 61508-2: 2010; IEC61508-3: 2010.
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Dimensional Drawings

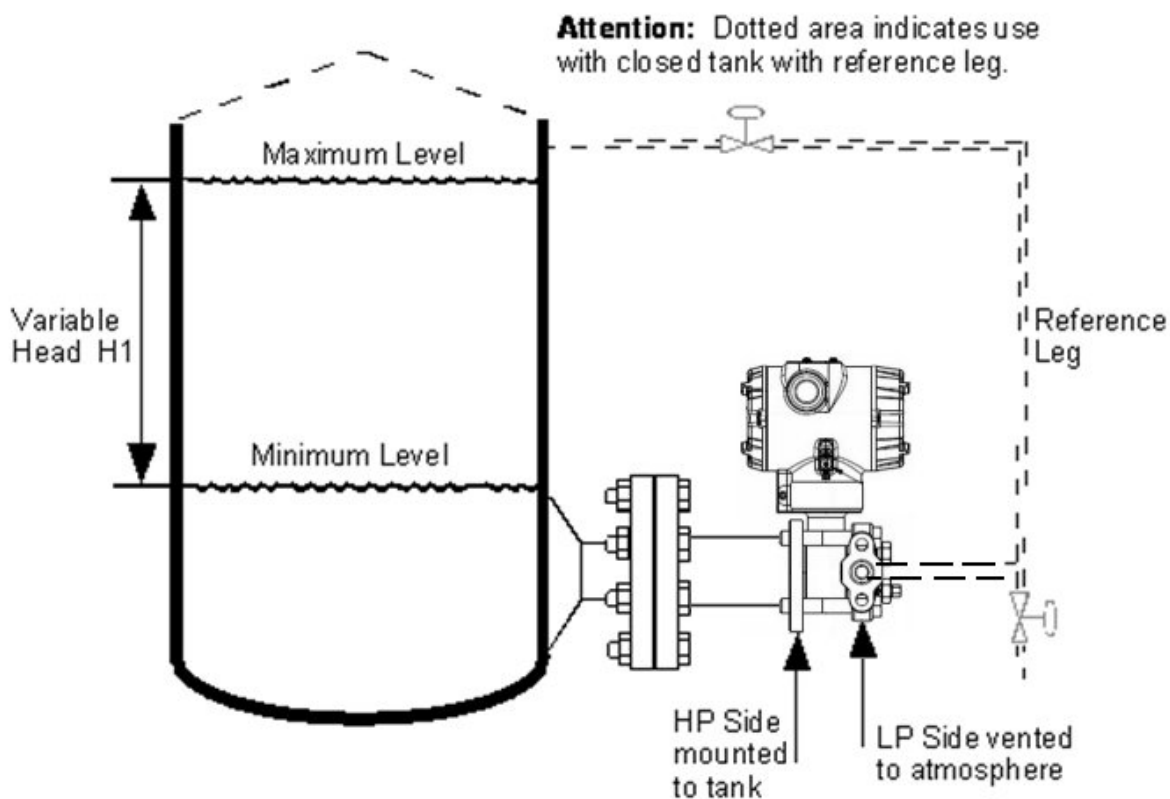


Figure 3 – Typical mounting for flange mounted level transmitter

Dimensional Drawings (con't)

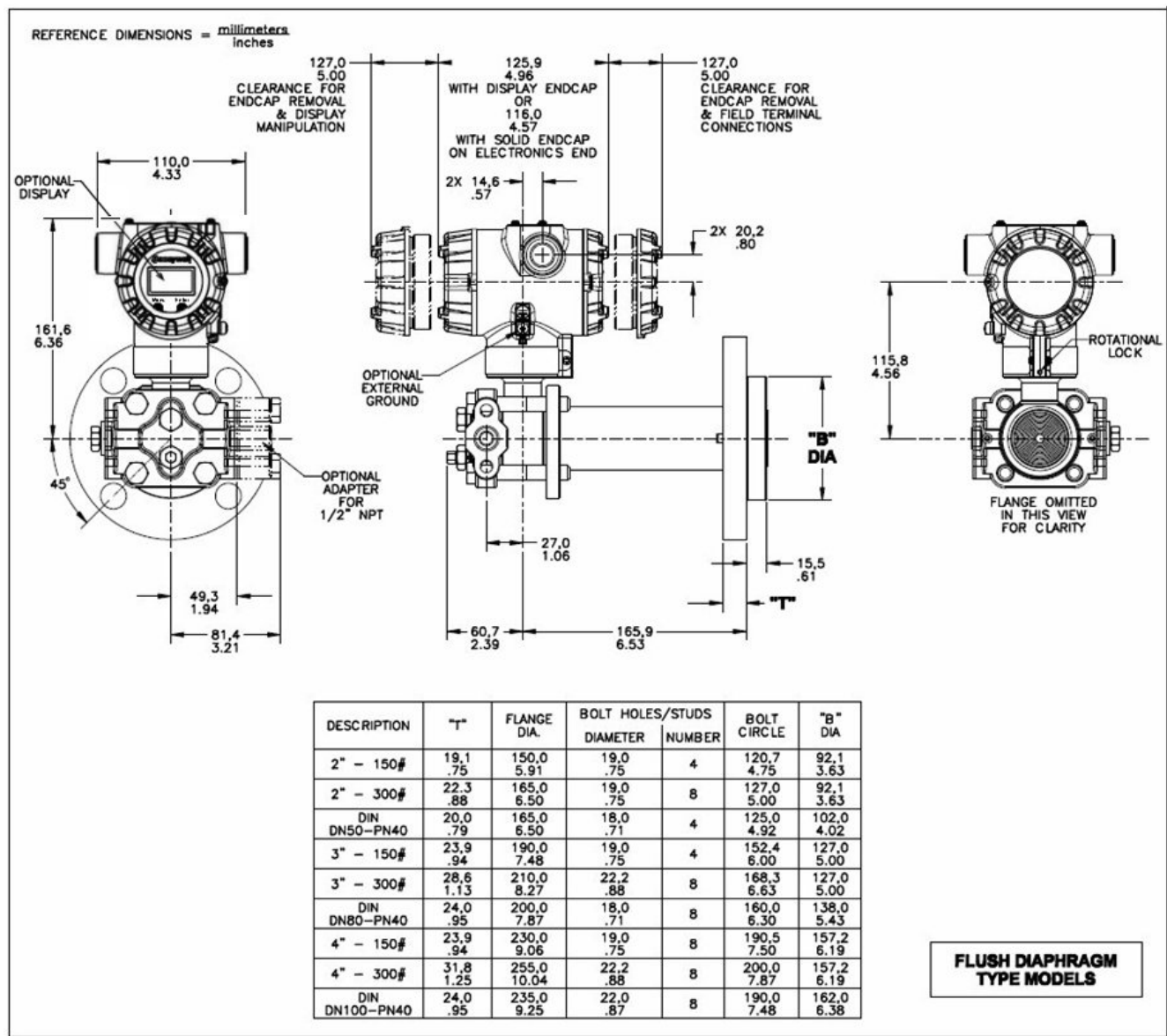


Figure 4 – Typical mounting dimensions for flush diaphragm type models STF725 and STF735.

Dimensional Drawings (con't)

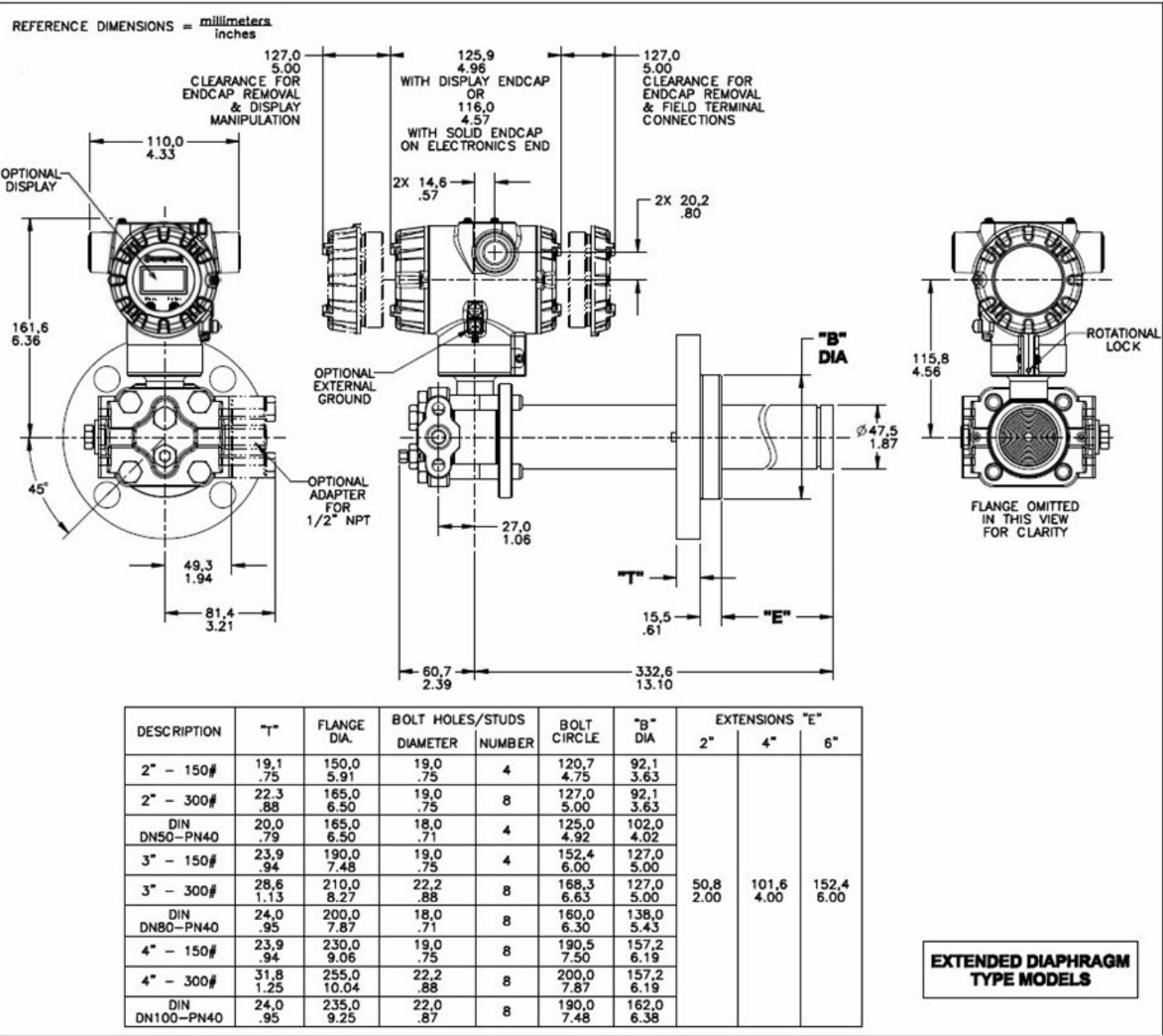


Figure 5 – Typical mounting dimensions for extended diaphragm type models STF725 and STF735.

Dimensional Drawings (con't)

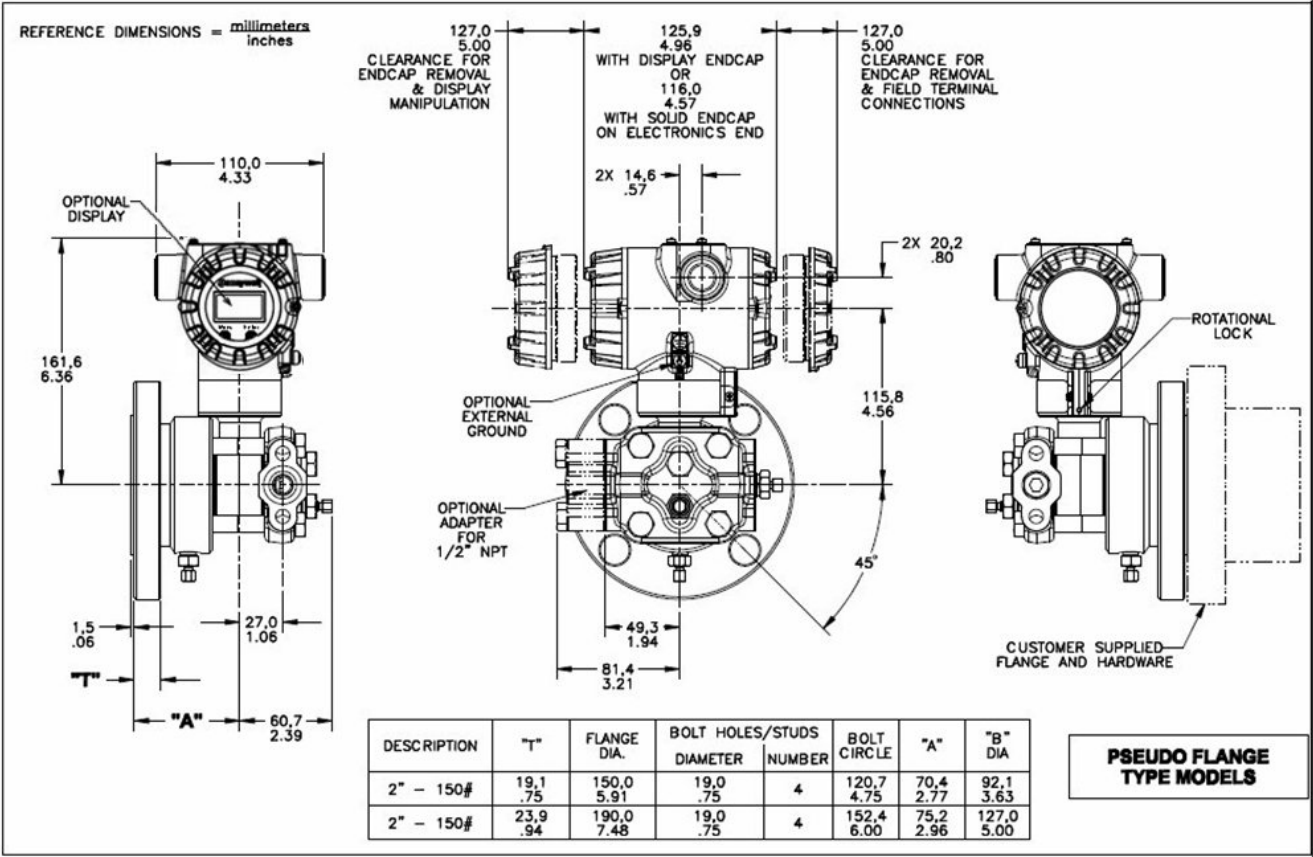


Figure 6 – Typical mounting dimensions for pseudo flange type models STF72P and STF73P

Model Selection Guide

Model Selection Guides are subject to change and are inserted into the specifications as guidance only.

Model STF700 Flange Mounted Liquid Level Transmitter

Model Selection Guide
34-ST-16-123 Issue 8

Instructions									
- Select the desired Key Number. The arrow to the right marks the selection available. - Make one selection from each Table (I, II and IX) using the column below the proper arrow. - A(●) denotes unrestricted availability. Aletter denotes restricted availability. - Restrictions follow Table IX.									
Key Number	I	II	III	IV	V	VI	VII	VIII	IX
STF7__	-	-	-	-	-	-	-	-	+ 0000

KEY NUMBER	URL	LRL	Max Span	Min Span	Units	Selection	Availability
Measurement Range Std Accuracy	400 (1000)	-400 (-1000)	400 (1000)	4 (10)	" H ₂ O (mbar)	STF725	↓
	100 (7)	-100 (-7)	100 (7)	1 (0.07)	psi (bar)	STF735	↓
	400 (1000)	-400 (-1000)	400 (1000)	1 (2.5)	" H ₂ O (mbar)	STF72P	↓
	100 (7)	-100 (-7)	100 (7)	1 (0.07)	psi (bar)	STF73P	↓

TABLE I	Materials of Construction	Design	Ref. Head	Vent Drain Valve on Ref. Head ²	Barrier Diaphragm. (wetted)	Diaphragm. Plate (wetted)	Extension (wetted)	Sel.				
Meter Body & Flange Design	a. Process Wetted Heads & Diaphragm Materials	Flush	Carbon ¹ Steel	316 SS	316L SS Hast C ³ Hast C ³	316L SS 316L SS Hast C ³	N/A	A _ _ _ _ W _ _ _ _ B _ _ _ _	• • •			
			316 SS ⁵		316L SS Hast C ³ Hast C ³	316L SS 316L SS Hast C ³		E _ _ _ _ X _ _ _ _ F _ _ _ _	• • •			
			Hast C ^{3,6}		Hast C ³	Hast C ³		J _ _ _ _	•			
		Extended	Carbon ¹ Steel	316 SS	316L SS Hast C ³	316L SS	316L SS	M _ _ _ _ N _ _ _ _	• •			
			316 SS ⁵		316L SS Hast C ³			R _ _ _ _ S _ _ _ _	• •			
			Pseudo Flange		Carbon ¹ Steel			316 SS	316L SS Hast C ³ 316L SS Hast C ³	N/A	N/A	1 _ _ _ _ 2 _ _ _ _ 4 _ _ _ _ 5 _ _ _ _
		316 SS ⁵										
		b. Fill Fluid (Meter Body & Flange)	Silicone Oil 200 Fluorinated Oil CTFE							_ 1 _ _ _ _ _ 2 _ _ _ _	• •	• •
			c. Process Connection	Reference Head					Flange		Sel.	
		1/4 NPT					High Pressure Side Low Pressure Side		_ _ A _ _ _ _ _ C _ _ _	• •	• •	
		1/2 NPT Adapter - material matches head material and head bolt material ¹¹					High Pressure Side Low Pressure Side		_ _ H _ _ _ _ _ K _ _ _	• •	• •	
	d. Bolts for Process Heads	Carbon Steel Bolts							_ _ _ C _ _	•	•	
		316 SS Bolts							_ _ _ S _ _	•	•	
		A286 SS (NACE) Bolts							_ _ _ N _ _	•	•	
	e. Vent/Drain Type/Location	Ref. Head Type	Vent Type	Location	Vent Material			Sel.				
		Single Ended	None	None	None			_ _ _ _ 1 _	•	•		
		Single Ended	Std	Side	Matches Head Material ¹¹			_ _ _ _ 2 _	•	•		
		Single Ended	Ctr	Side	Stainless Steel Only			_ _ _ _ 3 _	t	t		
		Dual Ended	Std	End	Matches Head Material ¹¹			_ _ _ _ 4 _	•	•		
		Dual Ended	Cntr	End	Stainless Steel Only			_ _ _ _ 5 _	t	t		
		Dual Ended	Vent/Plug	Side/End	Matches Head Material ¹¹			_ _ _ _ 6 _	•	•		
	f. Gasket Material	Teflon [®] or PTFE (Glass Filled) Viton [®] or Fluorocarbon Elastomer							_ _ _ _ A _ _ _ _ _ B _	• •	• •	

¹ Carbon Steel heads are zinc-plated and not recommended for water service due to hydrogen migration. For that service, use the 316 stainless steel Wetted Reference Head.

² Vent/Drains are Teflon or PTFE coated for lubricity.

³ Hastelloy[®] C-276 or UNS N10276

⁵ Supplied as 316 SS or as Grade CF8M, the casting equivalent of 316 SS.

⁶ Supplied as indicated or as Grade CW12MW, the casting equivalent of Hastelloy[®] C-276

¹¹ Except Carbon Steel Heads shall use 316SS Vent/Drain, Plugs & Adapters when required

TABLE II		Flange Material	Threaded Nut Ring Material	Selection	25 35	2P 3P
Flange Assembly	a. Flange (ANSI Flanges have 125-500 AARH Surface Finish)	3" ANSI Class 150 3" ANSI Class 300 DN80-PN40 DIN 4" ANSI Class 150 4" ANSI Class 300 DN100-PN40 DIN 2" ANSI Class 150 2" ANSI Class 300 DN50-PN40 DIN	Carbon Steel (non-wetted)	Carbon Steel (non-wetted)	1 __ 2 __ 3 __ 4 __ 5 __ 6 __ 7 __ 8 __ 9 __	• • • • • • • • •
		3" ANSI Class 150 3" ANSI Class 300 DN80-PN40 DIN 4" ANSI Class 150 4" ANSI Class 300 DN100-PN40 DIN 2" ANSI Class 150 2" ANSI Class 300 DN50-PN40 DIN	304 SS (non-wetted)	304 SS (non-wetted)	A __ B __ C __ D __ E __ F __ Q __ U __ V __	• • • • • • • • •
		3" ANSI Class 150 3" ANSI Class 300 DN80-PN40 DIN 4" ANSI Class 150 4" ANSI Class 300 DN100-PN40 DIN 2" ANSI Class 150 2" ANSI Class 300 DN50-PN40 DIN	316 SS (non-wetted)	304 SS (non-wetted)	H __ J __ K __ L __ M __ N __ W __ X __ Z __	• • • • • • • • •
		Pseudo Flange on Standard DP		Sel.		
		2" ANSI Class 150 without Vent/Drain	316L SS (wetted)	Not Applicable	S __	•
		2" ANSI Class 150 with Vent/Drain			T __	•
		3" ANSI Class 150 without Vent/Drain			P __	•
		3" ANSI Class 150 with Vent/Drain			R __	•
	b. Gasket Ring (wetted)	No Selection		0		•
		Flush Design	316L SS	1	s	
		Extended Design	Hastelloy® C-3 316L SS	2 5	s v	
	c. Extension (wetted)	No Selection		0		•
		Flush		F	w	
		Diameter	Length	Sel.		
		1.87 Inches	2 inches	C	v	
		(for 2", 3" or 4" spud) ¹³	4 inches 6 inches	D E	v v	

³ Hastelloy® C-276 or UNS N10276¹³ For part numbers and pricing information on Tank Spuds refer to page ST-91 (Supplementary Accessories & Kits).

TABLE III	Agency Approvals (see data sheet for Approval Code Details)	Selection		
Approvals	No Approvals Required	0	*	*
	FM Explosion proof, Intrinsically Safe, Non-incendive, & Dustproof	A	*	*
	CSA Explosion proof, Intrinsically Safe, Non-incendive, & Dustproof	B	*	*
	ATEX Explosion proof, Intrinsically Safe & Non-incendive	C	*	*
	IECEX Explosion proof, Intrinsically Safe & Non-incendive	D	*	*
	SAEx Explosion proof, Intrinsically Safe & Non-incendive	E	*	*
	INMETRO Explosion proof, Intrinsically Safe & Non-incendive	F	*	*
	NEPSI Explosion proof, Intrinsically Safe & Non-incendive	G	*	*
	EAC-Customs Union(Russia,Belarus and Kazakhstan)EX Approval Flameproof,Intrinsically Safe	I	*	*
	CCoE Explosion proof, Intrinsically Safe & Non-incendive	J	*	*
	UATR Flameproof, Intrinsically Safe & Dustproof	K	*	*

TABLE IV	TRANSMITTER ELECTRONICS SELECTIONS			Selection		
a. Electronic Housing Material & Connection Type	Material	Connection	Lightning Protection			
	Polyester Powder Coated Aluminum	1/2 NPT	None	A __	*	*
	Polyester Powder Coated Aluminum	M20	None	B __	*	*
	Polyester Powder Coated Aluminum	1/2 NPT	Yes	C __	*	*
	Polyester Powder Coated Aluminum	M20	Yes	D __	*	*
	316 Stainless Steel (Grade CF8M)	1/2 NPT	None	E __	*	*
	316 Stainless Steel (Grade CF8M)	M20	None	F __	*	*
	316 Stainless Steel (Grade CF8M)	1/2 NPT	Yes	G __	*	*
	316 Stainless Steel (Grade CF8M)	M20	Yes	H __	*	*
b. Output/ Protocol	Analog Output		Digital Protocol			
	4-20mA dc		HART Protocol		H __	* *
c. Customer Interface Selections	Indicator	Ext Zero, Span & Config Buttons	Languages			
	None	None	None	0	*	*
	None	Yes (Zero/Span Only)	None	A	*	*
	Standard (w/Internal Zero,Span & Config Buttons)	None	EN, RU	S	*	*
	Standard (w/Internal Zero,Span & Config Buttons)	Yes	EN, RU	T	*	*

				Availability		
				STFxx		
TABLE V	CONFIGURATION SELECTIONS			Selection	25 35	2P 3P
a. Application Software	Diagnostics					
	Standard Diagnostics			1 __	*	*
b. Output Limit, Failsafe & Write Protect Settings	Write Protect	Fail Mode	High & Low Output Limits ³			
	Disabled	High> 21.0mAdc	Honeywell Std (3.8 - 20.8 mAdc)	1 _	*	*
	Disabled	Low< 3.6mAdc	Honeywell Std (3.8 - 20.8 mAdc)	2 _	*	*
	Enabled	High> 21.0mAdc	Honeywell Std (3.8 - 20.8 mAdc)	3 _	*	*
	Enabled	Low< 3.6mAdc	Honeywell Std (3.8 - 20.8 mAdc)	4 _	*	*
c. General Configuration	Factory Standard			-- S	*	*
	Custom Configuration (Unit Data Required from customer)			-- C	*	*

³ NAMUR Output Limits 3.8 - 20.5mAdc can be configured by the customer or select custom configuration Table Vc

TABLE VI CALIBRATION & ACCURACY SELECTIONS				Selection		
Accuracy and Calibration	Accuracy	Calibrated Range	Calibration Qty			
	Standard	Factory Std	Single Calibration	A	*	*
	Standard	Custom (Unit Data Required)	Single Calibration	B	*	*

TABLE VII ACCESSORY SELECTIONS				Selection		
a. Mounting Bracket	None (not required with flange mount unit)			0	*	*
b. Customer Tag	No customer tag			0	*	*
	One Wired Stainless Steel Tag (Up to 4 lines 26 char/line)			1	*	*
c. Unassembled Conduit Plugs & Adapters	No Conduit Plugs or Adapters Required			__ A0	*	*
	1/2 NPT Male to 3/4 NPT Female 316 SS Certified Conduit Adapter			__ A2	n	n
	1/2 NPT 316 SS Certified Conduit Plug			__ A6	n	n
	M20 316 SS Certified Conduit Plug			__ A7	m	m

TABLE VIII OTHER Certifications & Options: (String in sequence comma delimited (XX, XX, XX,...))				Selection		
Certifications & Warranty	None - No additional options			00	*	*
	NACE MR0175; MR0103; ISO15156 Process wetted parts only			FG	*	*
	NACE MR0175; MR0103; ISO15156 Process wetted and non-wetted parts			F7	c	c
	Marine (DNV, ABS, BV, KR, LR)			MT	d	d
	EN10204 Type 3.1 Material Traceability			FX	*	*
	Certificate of Conformance			F3	*	*
	Calibration Test Report & Certificate of Conformance			F1	*	*
	Certificate of Origin			F5	*	*
	FMEDA (SIL 2/3) Certification			FE	j	j
	Over-Pressure Leak Test Certificate (1.5X MAWP)			TP	*	*
	Cert Clean for O ₂ or CL ₂ service per ASTM G93			OX	e	e
	PMI Certification ¹			PM	*	*
	Extended Warranty Additional 1 Year			01	*	*
	Extended Warranty Additional 2 Year			02	*	*
	Extended Warranty Additional 3 Year			03	*	*
	Extended Warranty Additional 4 Year			04	*	*

TABLE IX Manufacturing Specials				Selection		
Factory	Factory Identification			0000	*	*

MODEL RESTRICTIONS

Restriction Letter	Available Only with		Not Available with	
	Table	Selection(s)	Table	Selection(s)
b	Select only one option from this group			
c	Id	N		
d	Iva	C, D, G, H		
e	Ib	2		
h	Ia	A, E, M, R, 1, 4		
j			Vb	1, 2
m	Iva	B, D, F, H		
n	Iva	A, C, E, G		
s	Ia	A, W, B, E, X, F, J		
t			Ia	J
v	Ia	M, N, R, S		
w			Ia	M, N, R, S
			Iib	5

¹ The PM option is available on all Smartline Pressure Transmitter process wetted parts such as process heads, flanges, bushings and vent plugs except plated carbon steel process heads and flanges. PM option information is also available on diaphragms except STG and STA in-line construction pressure transmitters.

FIELD INSTALLABLE REPLACEMENT PARTS

Description	Kit Number
Terminal Strip w/o Lightning Protection Kit for HART	50129832-501
Terminal Strip w/ Lightning Protection for HART Modules	50129832-502
HART Electronics Module	50129828-501
HART Electronics Module w/connection for external configuration buttons	50129828-502
Standard Display Module	50126003-501

PRODUCT MANUALS

Description	Part Number
ST 700 Smart Transmitter User Manual - English	34-ST-25-44
ST 700 Smart Transmitter HART Communications Manual - English	34-ST-25-47
ST 700 Smart Transmitter Safety Manual - English	34-ST-25-37

All product documentation is available at www.honeywellprocess.com.

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Viton® is a registered trademark of DuPont Performance Elastomers.
Teflon® is a registered trademark of DuPont.
FM ApprovalsSM is a service mark of FM Global
DC® 200 is a registered trademark of Dow Corning

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Specifications are subject to change without notice.

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